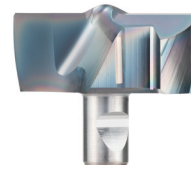


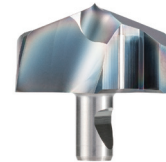
KYOCERA PORAT KAMPANJAHINTAAN 24.9.-21.12.2018

MagicDrill DRA pora

Erinomainen reikien tarkkuus pienellä leikkausvoimalla.
Hyvä lastunrikkominen myös syväporauksessa.

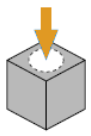
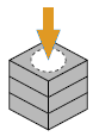
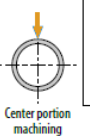
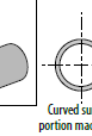
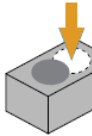
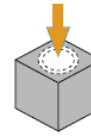
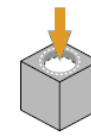
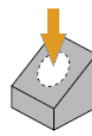
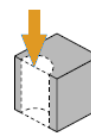


FTP - for counterboring

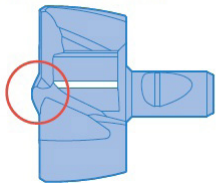


KM - Valuraudalle

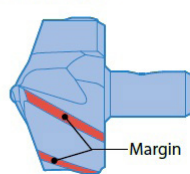
Soveltuvat työstökappaleet

Plain surface	Stacked plates	Pipe material		*Hole expansion	Cored hole	Concave surface	Slant surface	Half cylindrical
								
← 1.5D holder recommended →								Not recommended
← Over 3D holder recommended →			Over 3D holder not recommended shape					

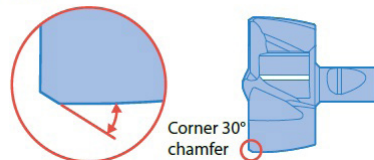
Pilot point geometry



Double margin



Corner shape



Suosittelut leikkuuarvot

GM -General purpose

Workpiece	Recommended grade / Vc (m/min)	
	PR1535	PR1525
Low carbon steel	100 - 180	100 - 180
Carbon steel	100 - 150	100 - 150
Alloy steel	70 - 120	70 - 120
Tool steel	50 - 90	50 - 90
Stainless steel	40 - 70	40 - 70
Gray cast iron	90 - 170	90 - 170
Nodural cast iron	40 - 120	40 - 120

FTP - Counterboring

Workpiece	Recommended grade / Vc (m/min)	
	PR1535	PR1525
Low carbon steel	80 - 150	80 - 150
Carbon steel	80 - 120	80 - 120
Alloy steel	70 - 120	70 - 120
Tool steel	40 - 70	40 - 70
Stainless steel	40 - 70	40 - 70
Gray cast iron	70 - 140	70 - 140
Nodural cast iron	40 - 100	40 - 100

KM - Cast iron

Workpiece	Recommended grade / Vc (m/min)
	PR1525
Gray cast iron	90 - 170
Nodural cast iron	40 - 120



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MagicDrill DRA pora hinnasto

3D

Halkaisija (mm)	Runko €	Pala €
7.94-16.99	75	60
17.00-18.99	90	85
19.00-20.99	110	90
21.00-22.99	135	95
23.00-24.99	150	106
25.00-25.50	165	106

5D

Halkaisija (mm)	Runko €	Pala €
7.94-13.99	90	60
14.00-16.99	110	85
17.00-18.99	135	90
19.00-20.99	150	95
21.00-22.99	165	106
23.00-24.99	190	106
25.00-25.50	190	115

8D

Halkaisija (mm)	Runko EUR	Pala EUR
7.94-13.99	110	60
14.00-16.99	135	85
17.00-18.99	150	90
19.00-20.99	165	95
21.00-22.99	190	106
23.00-24.99	190	106
25.00-25.50	205	115



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Ostaessasi min 5kpl teräpaloja saat vastaavan teräpitimen alennettuun hintaan.

*Kampanjatuotteilla ei ole palautusoikeutta, mikäli tuotevirhettä ei ole todennettavissa.
Tilattaessa on mainittava, että kyseessä on kampanjatuote. Pidätämme oikeuden muutoksiin.*

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